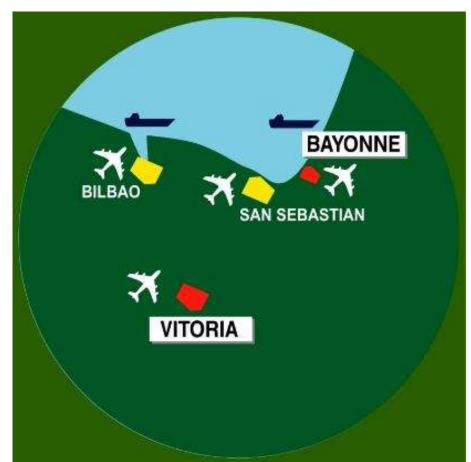
# ARATZ GROUP

ENGINEERING FABRICATED TECHNOLOGY S.L



















#### **MACHINING AREA**







#### **MACHINING AREA**

### **WORK SHOP**











#### PROGRAMING, STUDIES AND DESIGN

**7** Engineers and Technicians



#### **FABRICATION AND ASSEMBLY**

**60 Technicians and Operators** 







#### **6 VERTICAL LATHES**

## 1 VERTICAL LATHE CNC BERTHIEZ POSIBILITY OF MILLING) Ø 6300 X 2600

1 VERTICAL LATHE CNC BOST VTL 45C

(POSIBILITY OF MILLING) Ø 4500 x 3000

1 VERTICAL LATHE CNC BERTHIEZ

Ø 4500 x 1500

1 VERTICAL LATHE YOUJI

#### **POSIBILITY OF MILLING)**

Ø 1800 X 1600

1 VERTICAL LATHE CNC DORRIER

Ø 900 x 700







#### LIST OF MACHINES

## 12 MILLING MACHINE CNC 5 AXIS ALL OF THEM WITH ROTARY TABLE

1 MILLING MACHINE CNC ZAYER (THERA-10000AR)

OVERCOROSS XYZ 10000 x 5000 x 2200 5 AXIS

1 MILLING MACHINE CNC ZAYER (THERA-15000AR)

**OVERCROSS XYZ 15000 x 5000 x 2200 5 AXIS** 



THIS TWO MACHINES ARE TOGETHER WHAT MAKES A MACHINE OF 27000 MM LENTH

- 1 MILLING MACHINE CNC ZAYER (ALTEA-6000AR)
  OVERCOROSS XYZ 6000 x 3000 x 2200 5 AXIS NEW
- 1 MILLING MACHINE CNC ZAYER (30 KU-20000AR)

  OVERCROSS XYZ 20000 x 1500 x 4000 (7 axis)
- 1 MILLING MACHINE CNC ZAYER (30 KCU-10000 AR)
  OVERCROSS XYZ 10000 x 1500 x3500
- 1 MILLING MACHINE CNC ZAYER (30 KU-8000)

  OVERCROSS XYZ 8000 x 1500 x 2500 ( 7 axis)
- 1 MILLING MACHINE CNC ZAYER (30 KU-8000) OVERCROSS XYZ 8000 x 1500 x 1500 ( 7 axis)
- 1 MILLING MACHINE CNC ZAYER (30 KU-5000) OVERCROSS XYZ 5000 x 1500 x 2500
- 1 MILLING MACHINE CNC ZAYER (30 KM-6000 AV) OVERCROSS XYZ 4300 x 1250 x 1500
- 1 MILLING MACHINE CNC ZAYER (ARION-4000) OVERCROSS XYZ 4000 x 2000 x 1500
- 1 MILLING MACHINE CNC ZAYER (XIOS G-4000X2500 X1600) OVERCROSS XYZ 4000 x 2500 x 1600
- **1 MILLING MACHINE CNC ZAYER (KF-4000)**OVERCROSS XYZ 3800 x 1300 x 1000









## 8 MILLING MACHINES CNC 3 AXIS ALL OF THEM WITH ROTARY TABLE

- 3 MILLING MACHINE CNC KFU 4000
- OVERCROSS XYZ 4000 x 1500 x 1500
- 1 MILLING MACHINE CNC LAGUN (GBR3-3000)
- OVERCROSS XYZ 3000 x 1500 x 1500
- 1 MILLING MACHINE CNC ZAYER (ZF-2000)
- OVERCROSS XYZ 1750 x 1050 x 750
- 1 MILLING MACHINE KONDIA (HM 1060)
- OVERCROSS XYZ 1000 x 600 x 510
- 1 MILLING MACHINECNC KONDIA (CM-1650)
  - OVERCROSS XYZ 1600 x 510 x 510
- 1 MILLING MACHINE CNC LAGUN (GVC-1000)
- OVERCROSS XYZ 1000 x 500 x 500







#### **LIST OF MACHINES**

#### **5 PARALELL LATHES**

- 1 LATHE CNC GEMINIS GT6
  MAX. DIA 1450 DIST. BETWEEN POINTS 3000
- 1 LATHE CNC GEMINIS (780 CNC)
  MAX. DIA 1450 DIST. BETWEEN POINTS 3000
- 1 LATHE CNC GEMINIS GT5

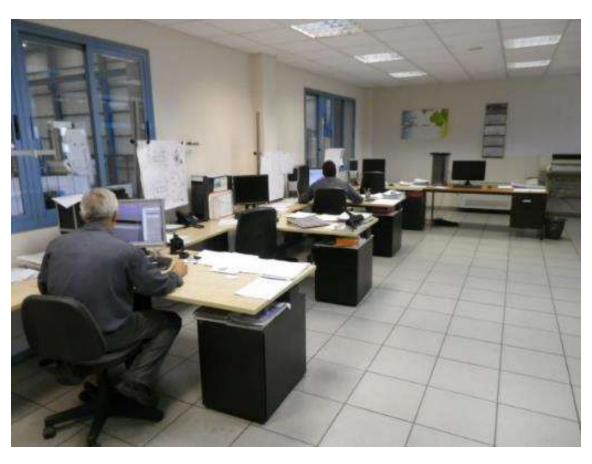
  MAX. DIA 800 DIST. BETWEEN POINTS 3000
- 1 LATHE CNC ALPHA (1400 U)
  MAX. DIA 600 DIST. BETWEEN POINTS 1000
- 1 LATHE CNC CMZ
  MAX. DIA 450 DIST. BETWEEN POINTS 1000











## WE DESIGN IN CATIA V28 NX UNIGRAPHICS SYSTEMS

- 1-Desing different tools (molding trimming and assembly tool)
- 2- Manufacture and meassure desinged tools
- 3- Install at the customer's workshop



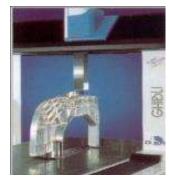












+ On the final assembly of the tools and complete assembly lines for producction we do the final Inspection with laser meassurement system.

We have two Laser-Tracker LEICA AT960LR and LTD 402.





#### So with this system we can offer:

- Assembly and check big dimension tools.
- Geometrical and dimensional control of big tools.
- Reverse engineering.
- Periodical inspection of different tools.
   Modeling of surfaces.
- + 2 Tridimensional machines that allow to complete our possibility of meassurement.









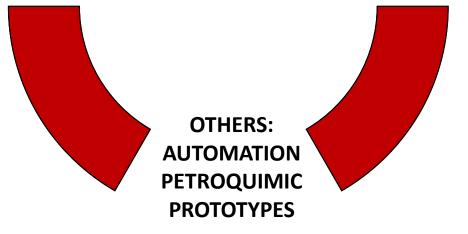


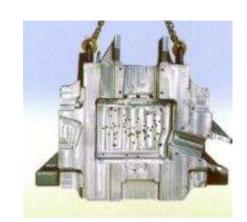


**HYDROELECTRIC** 









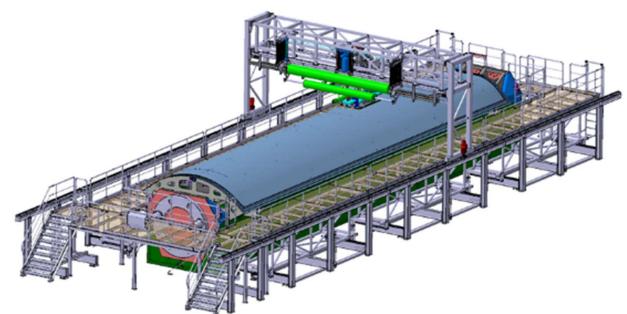








LAY UP TOOL FOR S16/18 A350 DESING-FABRICATION AND SET UP







#### LAY UP TOOL \$19 FOR A350













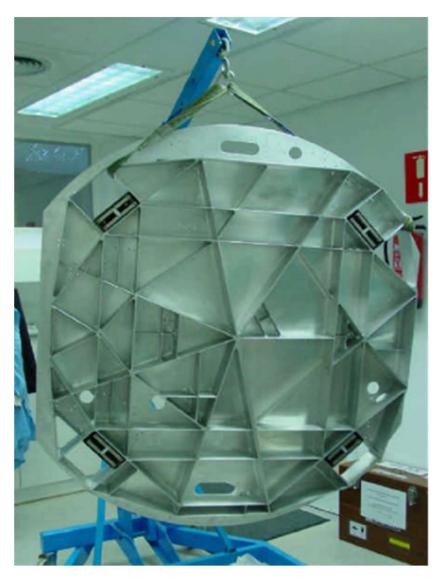




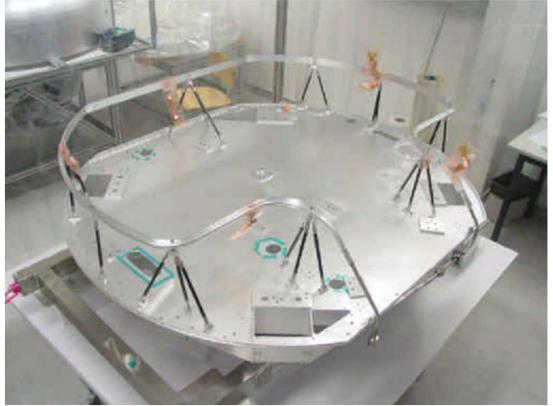
OML TOOLS for lay up and molding WING OF A220







## AEROSPACE MARKET SPANISH METEOSAT SATELLITE PART















**ENGENIERING"** PROYECT"QUIJOTE"





#### **EMBRAER 170 & 190**

ASSEMBLY PLATFORMS AND PREASSEMBLY PLATFORMS











LAY UP AND MOLDING TOOL FOR CARBON FIBER **"ARIANE 6"**5.6 M DIAMETER



















#### ASSEMBLY JIG FOR A321 XLR









## TRIMMING TOOLS







#### MOLDING TOOLS FOR A380









#### **CHECKING TOOLS**















#### **MOLDING TOOL VAINILLE**













MOLDING TOOL AIRINLET A320 NEO





#### **SOME OF OUR CLIENTS ON AERONAUTIC AND SPACE**

